LEXAN™ COPOLYMER XHT4143T

REGION ASIA

DESCRIPTION

XHT4143 is a high flow, UV stabilized, high heat polycarbonate copolymer blend with an HDT/Af of 162C.

TYPICAL PROPERTY VALUES

Revision 20260311

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, yld, Type I, 50 mm/min	77	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	69	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	7	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	50	%	ASTM D638
Tensile Modulus, 5 mm/min	2730	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	120	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2600	MPa	ASTM D790
Tensile Stress, yield, 50 mm/min	78	MPa	ISO 527
Tensile Stress, break, 50 mm/min	67	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	7	%	ISO 527
Tensile Strain, break, 50 mm/min	50	%	ISO 527
Tensile Modulus, 1 mm/min	2750	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	80	MPa	ISO 178
Flexural Modulus, 2 mm/min	2600	MPa	ISO 178
IMPACT [1]			
Izod Impact, notched, 23°C	93	J/m	ASTM D256
Izod Impact, notched, -30°C	76	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	72	J	ASTM D3763
Izod Impact, unnotched 80*10*3 +23°C	NB	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*3 -30°C	NB	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*3 +23°C	10	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*3 -30°C	8	kJ/m²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*3 sp=62mm	11	kJ/m²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*3 sp=62mm	9	kJ/m²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*3 sp=62mm	NB	kJ/m²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*3 sp=62mm	NB	kJ/m²	ISO 179/1eU
THERMAL [1]			
Vicat Softening Temp, Rate B/50	183	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	174	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	165	°C	ASTM D648
CTE, -40°C to 40°C, flow	6.E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	6.E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	6.E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	6.E-05	1/°C	ISO 11359-2
Ball Pressure Test			

© 2026 Copyright by SABIC. All rights reserved

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
165°C +/- 2°C	PASSES	-	IEC 60695-10-2
Vicat Softening Temp, Rate B/50	183	°C	ISO 306
Vicat Softening Temp, Rate B/120	181	°C	ISO 306
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	173	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	162	°C	ISO 75/Af
PHYSICAL (1)			
Specific Gravity	1.2	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm (2)	0.6 – 0.95	%	SABIC method
Melt Flow Rate, 330°C/2.16 kgf	25	g/10 min	ASTM D1238
Density	1.21	g/cm³	ISO 1183
Water Absorption, (23°C/saturated)	0.33	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.25	%	ISO 62
Melt Volume Rate, MVR at 330°C/2.16kg	24	cm³/10 min	ISO 1133
OPTICAL (1)			
Light Transmission, 2.54 mm	86	%	ASTM D1003
Haze, 2.54 mm	-0.5	%	ASTM D1003
Refractive Index	1.605	-	ASTM D542
FLAME CHARACTERISTICS			
Glow Wire Flammability Index 850°C, passes at	2	mm	IEC 60695-2-12
Glow Wire Flammability Index 960°C, passes at	2.5	mm	IEC 60695-2-12
INJECTION MOLDING (3)			
Drying Temperature	135	°C	
Drying Time	4 – 6	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	290 – 325	°C	
Nozzle Temperature	295 – 310	°C	
Front - Zone 3 Temperature	300 – 315	°C	
Middle - Zone 2 Temperature	290 – 305	°C	
Rear - Zone 1 Temperature	280 – 295	°C	
Mold Temperature	95 – 130	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	40 – 90	rpm	
Shot to Cylinder Size	40 – 60	%	
Vent Depth	0.025 – 0.08	mm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.,The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

© 2026 Copyright by SABIC. All rights reserved

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.

© 2026 Copyright by SABIC. All rights reserved