LNP™ THERMOCOMP™ COMPOUND RC008

RC-1008

DESCRIPTION

LNP THERMOCOMP RC008 compound is based on Nylon 6/6 resin containing 40% carbon fiber. Added features of this grade include: Electrically Conductive.

GENERAL INFORMATION	
Features	Electrically Conductive, Carbon fiber filled, High stiffness/Strength, No PFAS intentionally added
Fillers	Carbon Fiber
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Automotive	Aerospace
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20260205

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, break	267	MPa	ASTM D638
Tensile Strain, break	1.9	%	ASTM D638
Tensile Modulus, 5 mm/min	30700	MPa	ASTM D638
Flexural Stress	439	MPa	ASTM D790
Flexural Modulus	23160	MPa	ASTM D790
Tensile Stress, break	293	MPa	ISO 527
Tensile Strain, break	1.7	%	ISO 527
Tensile Modulus, 1 mm/min	29500	MPa	ISO 527
Flexural Stress	457	MPa	ISO 178
Flexural Modulus	28400	MPa	ISO 178
IMPACT [1]			
Izod Impact, unnotched, 23°C	1110	J/m	ASTM D4812
Izod Impact, notched, 23°C	101	J/m	ASTM D256
Instrumented Dart Impact Energy @ peak, 23°C	9	J	ASTM D3763
Izod Impact, unnotched 80*10*4 +23°C	74	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	11	kJ/m²	ISO 180/1A
THERMAL [1]			
HDT, 1.82 MPa, 3.2mm, unannealed	253	°C	ASTM D648
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	>240	°C	ISO 75/Af

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Relative Temp Index, Elec [2]	65	°C	UL 746B
Relative Temp Index, Mech w/impact [2]	65	°C	UL 746B
Relative Temp Index, Mech w/o impact [2]	65	°C	UL 746B
PHYSICAL [1]			
Mold Shrinkage, flow, 24 hrs [3]	0.2 – 0.4	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs [3]	0.4 – 0.6	%	ASTM D955
Wear Factor Washer	14	10^-10 in^5-min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.41	-	ASTM D3702 Modified: Manual
Static COF	0.3	-	ASTM D3702 Modified: Manual
FLAME CHARACTERISTICS [2]			
UL Yellow Card Link	E121562-101282584	-	-
UL Yellow Card Link 2	E45329-101282592	-	-
UL Yellow Card Link 3	E207780-103093589	-	-
UL Recognized, 94HB Flame Class Rating	1.5	mm	UL 94
INJECTION MOLDING [4]			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	280 – 305	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at https://materialfinder.sabic-specialties.com

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