

LNPTM STAT-KONTM COMPOUND DX05301C

PDX-D-05301 CCS

DESCRIPTION

LNP STAT-KON DX05301C compound is based on Polycarbonate (PC) resin containing conductive carbon powder. Added features of this grade include: LNP Clean Compounding Technology, Low Ionic, Low Outgassing, Low LPC and Electrically Conductive.

GENERAL INFORMATION	
Features	Electrically Conductive, Low ionics/Outgassing/Liquid particle count, No PFAS intentionally added
Fillers	Carbon Powder
Polymer Types	Polycarbonate (PC)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Electrical and Electronics	Electronic Components, Mobile Phone - Computer - Tablets
Industrial	Electrical, Material Handling

TYPICAL PROPERTY VALUES

Revision 20230607

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yield, 5 mm/min	56	MPa	ISO 527
Tensile Stress, break, 5 mm/min	56	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	1.5	%	ISO 527
Tensile Strain, break, 5 mm/min	1.5	%	ISO 527
Tensile Modulus, 1 mm/min	2490	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	77	MPa	ISO 178
Flexural Modulus, 2 mm/min	2480	MPa	ISO 178
Tensile Stress, yld, Type I, 5 mm/min	48	MPa	ASTM D638
Tensile Stress, brk, Type I, 5 mm/min	60	MPa	ASTM D638
Tensile Strain, yld, Type I, 5 mm/min	5.3	%	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	9.9	%	ASTM D638
Tensile Modulus, 5 mm/min	2590	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	95	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2280	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, notched 80*10*4 +23°C	5	kJ/m ²	ISO 180/1A
Izod Impact, notched, 23°C	54	J/m	ASTM D256
THERMAL ⁽¹⁾			
Vicat Softening Temp, Rate B/120	146	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	131	°C	ISO 75/Af
HDT, 1.82 MPa, 3.2mm, unannealed	132	°C	ASTM D648
Relative Temp Index, Elec ⁽²⁾	80	°C	UL 746B

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Relative Temp Index, Mech w/impact ⁽²⁾	80	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	80	°C	UL 746B
PHYSICAL ⁽¹⁾			
Density	1.22	g/cm ³	ISO 1183
Melt Volume Rate, MVR at 300°C/5.0 kg	22	cm ³ /10 min	ISO 1133
Specific Gravity	1.22	-	ASTM D792
Melt Flow Rate, 300°C/5.0 kgf	22.6	g/10 min	ASTM D1238
Mold Shrinkage, flow ⁽³⁾	0.6	%	SABIC method
Mold Shrinkage, xflow ⁽³⁾	0.6	%	SABIC method
ELECTRICAL ⁽¹⁾			
Volume Resistivity ⁽⁴⁾	1.E+05 – 4.5E+08	Ω.cm	ASTM D257
Surface Resistivity ⁽⁴⁾	1.E+05 – 4.5E+08	Ω	ASTM D257
Static Decay, 5000V to <50V	<0.1	Seconds	FTMS101B
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	E207780-101282790	-	-
UL Yellow Card Link 2	E207780-101282790	-	-
UL Recognized, 94HB Flame Class Rating	≥1	mm	UL 94
INJECTION MOLDING ⁽⁵⁾			
Drying Temperature	120	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	305 – 325	°C	
Front - Zone 3 Temperature	320 – 330	°C	
Middle - Zone 2 Temperature	310 – 320	°C	
Rear - Zone 1 Temperature	295 – 305	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(4) Measurement meets requirements as specified in ASTM D4496.

(5) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at <https://materialfinder.sabic-specialties.com>

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