

# LNPT<sup>™</sup> LUBRICOMP<sup>™</sup> COMPOUND UX0505 1

UFL-4026 A FR HS HW

## DESCRIPTION

LNP LUBRICOMP UX0505 1 compound is based on Polyphthalamide (PPA) resin containing glass fiber and PTFE. Added features of this grade include: Heat Stabilized, Flame Retardant, Hot Water Moldable, Wear Resistant.

GENERAL INFORMATION	
Features	Flame Retardant, Heat Stabilized, Wear resistant, High temperature resistance
Fillers	Glass Fiber, PTFE
Polymer Types	Polyphthalamide (PPA)
Processing Techniques	Injection Molding
INDUSTRY	SUB INDUSTRY
Automotive	Automotive Under the Hood
Consumer	Home Appliances, Commercial Appliance
Electrical and Electronics	Electronic Components, Mobile Phone - Computer - Tablets

## TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, break, 5 mm/min	138	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1	%	ISO 527
Tensile Modulus, 1 mm/min	12100	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	188	MPa	ISO 178
Flexural Modulus, 2 mm/min	10700	MPa	ISO 178
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, unnotched 80*10*4 +23°C	25	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL <sup>(1)</sup></b>			
CTE, 23°C to 60°C, flow	2.E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	5.2E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	273	°C	ISO 75/Af
Relative Temp Index, Elec <sup>(2)</sup>	140	°C	UL 746B
Relative Temp Index, Mech w/impact <sup>(2)</sup>	65	°C	UL 746B
Relative Temp Index, Mech w/o impact <sup>(2)</sup>	140	°C	UL 746B
<b>PHYSICAL <sup>(1)</sup></b>			
Density	1.76	g/cm <sup>3</sup>	ISO 1183
<b>ELECTRICAL <sup>(1)</sup></b>			
Comparative Tracking Index (UL) {PLC}	1	PLC Code	UL 746A
Hot-Wire Ignition (HWI), PLC 0	≥0.4	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 0	≥0.8	mm	UL 746A

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>FLAME CHARACTERISTICS <sup>(2)</sup></b>			
UL Yellow Card Link	<u>E45329-101949148</u>	-	-
UL Recognized, 94V-0 Flame Class Rating	≥0.4	mm	UL 94
<b>INJECTION MOLDING <sup>(3)</sup></b>			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Melt Temperature	305 – 315	°C	
Front - Zone 3 Temperature	305 – 320	°C	
Middle - Zone 2 Temperature	305 – 320	°C	
Rear - Zone 1 Temperature	305 – 320	°C	
Mold Temperature	95 – 120	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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