

LNPTM STAT-KONTM COMPOUND DX02728C

PDX-D-02728 CCS

DESCRIPTION

LNP STAT-KON DX02728C compound is based on Polycarbonate (PC) resin containing 10% carbon fiber. Added features of this grade include: LNP Clean Compounding Technology, Electrically Conductive.

GENERAL INFORMATION	
Features	Electrically Conductive, Low ionics/Outgassing/Liquid particle count, Carbon fiber filled, High stiffness/Strength, No PFAS intentionally added
Fillers	Carbon Fiber
Polymer Types	Polycarbonate (PC)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Electrical and Electronics	Electronic Components, Mobile Phone - Computer - Tablets
Industrial	Electrical, Material Handling

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break	99	MPa	ASTM D638
Tensile Strain, break	6.5	%	ASTM D638
Flexural Stress	165	MPa	ASTM D790
Flexural Modulus	5920	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, notched, 23°C	64	J/m	ASTM D256
Instrumented Dart Impact Energy @ peak, 23°C	14	J	ASTM D3763
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 3.2mm, unannealed	143	°C	ASTM D648
PHYSICAL ⁽¹⁾			
Density	1.24	g/cm ³	ASTM D792
INJECTION MOLDING ⁽²⁾			
Drying Temperature	120	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	305 – 325	°C	
Front - Zone 3 Temperature	320 – 330	°C	
Middle - Zone 2 Temperature	310 – 320	°C	
Rear - Zone 1 Temperature	295 – 305	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at <https://materialfinder.sabic-specialties.com>

ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.

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