

LNPTM LUBRICOMPTM COMPOUND RP003

RL-4530
REGION ASIA

DESCRIPTION

LNP LUBRICOMP RP003 compound is based on Nylon 6/6 resin containing 15% PTFE/silicone. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant
Fillers	Unreinforced, PTFE/Silicone
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break	48	MPa	ASTM D638
Tensile Strain, yield	4.6	%	ASTM D638
Tensile Strain, break	4.7	%	ASTM D638
Tensile Modulus, 50 mm/min	2700	MPa	ASTM D638
Flexural Stress	68	MPa	ASTM D790
Flexural Modulus	2060	MPa	ASTM D790
Tensile Stress, yield	55	MPa	ISO 527
Tensile Stress, break	55	MPa	ISO 527
Tensile Strain, yield	4.7	%	ISO 527
Tensile Strain, break	4.7	%	ISO 527
Tensile Modulus, 1 mm/min	2960	MPa	ISO 527
Flexural Stress	85	MPa	ISO 178
Flexural Modulus	3000	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	379	J/m	ASTM D4812
Izod Impact, notched, 23°C	37	J/m	ASTM D256
Instrumented Dart Impact Energy @ peak, 23°C	1	J	ASTM D3763
Izod Impact, unnotched 80*10*4 +23°C	26	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	4	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
HDT, 0.45 MPa, 3.2 mm, unannealed	201	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	59	°C	ASTM D648
CTE, -40°C to 40°C, flow	9.E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	9.54E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	9.1E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	9.6E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	221	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	66	°C	ISO 75/Af
PHYSICAL ⁽¹⁾			
Density	1.27	g/cm ³	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.6	%	ASTM D570
Wear Factor Washer	10	10 ⁻¹⁰ in ³ -min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.22	-	ASTM D3702 Modified: Manual
Static COF	0.16	-	ASTM D3702 Modified: Manual
Density	1.27	g/cm ³	ISO 1183

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

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