LNP™ LUBRICOMP™ COMPOUND WX12001J

DESCRIPTION

LNP LUBRICOMP WX12001J compound is based on Polybutylene Terephthalate (PBT) resin containing proprietary lubricant. Added features of this grade include: Internally Lubricated, Wear Resistant, Low Extractables, Healthcare, Food Contact compliant.

GENERAL INFORMATION	
Features	Wear resistant, Food contact, Healthcare/Formula lock
Fillers	Proprietary Filler, Unreinforced
Polymer Types	Polybutylene Terephthalate (PBT)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Water Management
Consumer	Home Appliances
Hygiene and Healthcare	Pharmaceutical Packaging and Drug Delivery, Surgical devices, General Healthcare, Patient Testing
Packaging	Industrial Packaging, Food & Beverage

TYPICAL PROPERTY VALUES

Revision 20230713

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, yield, 50 mm/min	56	MPa	ISO 527
Tensile Stress, break, 50 mm/min	54	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	10	%	ISO 527
Tensile Strain, break, 50 mm/min	13	%	ISO 527
Tensile Modulus, 1 mm/min	2500	MPa	ISO 527
Flexural Strength, 2 mm/min	80	MPa	ISO 178
Flexural Modulus, 2 mm/min	2300	MPa	ISO 178
IMPACT [1]			
Izod Impact, unnotched 80*10*4 +23°C	47	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	3	kJ/m²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	4	kJ/m²	ISO 179/1eA
PHYSICAL [1]			
Wear Factor Washer	111	10^-10 in^5-min/ft-lb-hr	ASTM D3702 Modified: Instr.
Dynamic COF	0.31	-	ASTM D3702 Modified: Instr.
Static COF	0.48	-	ASTM D3702 Modified: Instr.
Density	1.34	g/cm³	ISO 1183
Moisture Absorption, (23°C/50% RH/Equilibrium)	0.06	%	ISO 62-4
Melt Volume Rate, MVR at 250°C/2.16 kg	25	cm³/10 min	ISO 1133
INJECTION MOLDING [2]			
Drying Temperature	120	°C	
Drying Time	4	Hrs	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Maximum Moisture Content	0.05	%	
Melt Temperature	240 – 265	°C	
Front - Zone 3 Temperature	260 – 270	°C	
Middle - Zone 2 Temperature	245 – 255	°C	
Rear - Zone 1 Temperature	220 – 230	°C	
Mold Temperature	80 – 100	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at https://materialfinder.sabic-specialties.com

DISCLAIMER