

NORYLTM RESIN SE90

REGION ASIA

DESCRIPTION

NORYL SE90 is an unfilled, flame retardant material with a Vicat B/120 of 110?C according ISO 306. NORYL SE90 is V1 at 1.6 mm according UL94 and halogen free according VDE/DIN 472 part 815.

TYPICAL PROPERTY VALUES

Revision 20250613

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield	39	MPa	SABIC - Japan Method
Tensile Strain, break	55	%	SABIC - Japan Method
Flexural Stress	64	MPa	ASTM D790
Flexural Modulus	2200	MPa	ASTM D790
IMPACT			
Izod Impact, notched, 23°C	274	J/m	ASTM D256
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	90	°C	ASTM D648
CTE, -30°C to 30°C	7.00E-05	1/°C	TMA
PHYSICAL			
Specific Gravity	1.1	-	ASTM D792
Water Absorption, (23°C/24hrs)	0.07	%	ASTM D570
Mold Shrinkage, flow, 3.2 mm	0.5 - 0.7	%	SABIC method
ELECTRICAL			
Surface Resistivity	1.E+16	Ω	ASTM D257
Relative Permittivity, 50/60 Hz	2.69	-	ASTM D150
Arc Resistance, Tungsten {PLC}	7	PLC Code	ASTM D495
FLAME CHARACTERISTICS			
UL Recognized, 94V-1 Flame Class Rating	1.5	mm	UL 94
UL Recognized, 94-5VA Flame Class Rating	3	mm	UL 94

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