LNP™ THERMOCOMP™ Compound RX06420

RF-1004 EM LE MR
REGION ASIA

DESCRIPTION

LNP THERMOCOMP RX06420 compound is based on Nylon 6/6 resin containing 20% glass fiber. Added features of this grade include: Easy Molding, Low Extractables, Mold Release.

GENERAL INFORMATION	
Features	Good Processability, Food contact, Enhanced mold release, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber (Total fluorine >50ppm only from inorganic fluorine)
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Water Management
Consumer	Home Appliances
Packaging	Industrial Packaging, Food & Beverage

TYPICAL PROPERTY VALUES

Revision 20260204

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, break	113	MPa	ASTM D638
Tensile Strain, break	2.7	%	ASTM D638
Tensile Modulus, 50 mm/min	6390	MPa	ASTM D638
Flexural Stress	179	MPa	ASTM D790
Flexural Modulus	6260	MPa	ASTM D790
IMPACT [1]			
Izod Impact, unnotched, 23°C	423	J/m	ASTM D4812
Izod Impact, notched, 23°C	50	J/m	ASTM D256
THERMAL [1]			
HDT, 1.82 MPa, 3.2mm, unannealed	221	°C	ASTM D648
PHYSICAL [1]			
Density	1.29	g/cm³	ASTM D792
Mold Shrinkage, flow, 24 hrs [2]	0.5	%	ASTM D955

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

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