LNP™ ELCRIN™ CRX7412UB

DESCRIPTION

LNP ELCRIN CRX7412UB is an unfilled, amorphous Polycarbonate (PC) copolymer resin that offers medium flow, non-chlorinated/brominated flame retardant grade with major component synthesized from bio source. This grade is available for custom coloring, has UL V0 rating @ 1.2 mm for all colors, and high ductility. The grade has improved chemical resistance against a wide range of disinfectants compared to standard PC/ABS blends and is a good candidate for thin wall applications and hospital/medical equipment.

GENERAL INFORMATION	
Features	Chemical Resistance, Bio-Renewable, Non Cl/Br flame retardant, Impact resistant, Low temperature impact
Fillers	Unreinforced
Polymer Types	Polycarbonate (PC)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Hygiene and Healthcare	General Healthcare

TYPICAL PROPERTY VALUES

Revision 20240503

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Modulus, 1 mm/min	1950	MPa	ISO 527
Tensile Stress, yield, 50 mm/min	48	MPa	ISO 527
Tensile Stress, break, 50 mm/min	56	MPa	ISO 527
Tensile Strain, break, 50 mm/min	>100	%	ISO 527
Flexural Modulus, 2 mm/min	1900	MPa	ISO 178
Flexural Strength, 2 mm/min	72	MPa	ISO 178
Tensile Modulus, 50 mm/min	2000	MPa	ASTM D638
Tensile Stress, yld, Type I, 50 mm/min	50	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	58	MPa	ASTM D638
Tensile Nominal Strain, brk, Type I, 50 mm/min	>100	%	ASTM D638
Flexural Modulus, 1.3 mm/min, 50 mm span	2000	MPa	ASTM D790
Flexural Stress, yld, 1.3 mm/min, 50 mm span	74	MPa	ASTM D790
Flexural Stress at 5% strain, 1.3 mm/min, 50 mm span	73	MPa	ASTM D790
IMPACT [1]			
Izod Impact, notched 80*10*3 +23°C	70	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*3 -30°C	66	kJ/m²	ISO 180/1A
Izod Impact, unnotched 80*10*3 +23°C	NB	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*3 -30°C	NB	kJ/m²	ISO 180/1U
Charpy 23°C, V-notch Edgew 80*10*3 sp=62mm	63	kJ/m²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*3 sp=62mm	52	kJ/m²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*3 sp=62mm	NB	kJ/m²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*3 sp=62mm	NB	kJ/m²	ISO 179/1eU

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Izod Impact, notched, 23°C	670	J/m	ASTM D256
Izod Impact, notched, -30°C	550	J/m	ASTM D256
Izod Impact, unnotched, 23°C	NB	J/m	ASTM D4812
Izod Impact, unnotched, -30°C	NB	J/m	ASTM D4812
THERMAL [1]			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	113	°C	ISO 75/Af
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	127	°C	ISO 75/Bf
Vicat Softening Temp, Rate B/50	129	°C	ISO 306
Vicat Softening Temp, Rate B/120	130	°C	ISO 306
CTE, 23°C to 50°C, flow	8E-05	1/°C	ISO 11359-2
CTE, 23°C to 50°C, xflow	8E-05	1/°C	ISO 11359-2
HDT, 1.82 MPa, 3.2mm, unannealed	110	°C	ASTM D648
HDT, 0.45 MPa, 3.2 mm, unannealed	125	°C	ASTM D648
Vicat Softening Temp, Rate B/50	129	°C	ASTM D1525
Vicat Softening Temp, Rate B/120	130	°C	ASTM D1525
CTE, 23°C to 50°C, flow	8E-05	1/°C	ASTM E831
CTE, 23°C to 50°C, xflow	8E-05	1/°C	ASTM E831
PHYSICAL [1]			
Density	1.19	g/cm³	ISO 1183
Melt Volume Rate, MVR at 300°C/1.2 kg	12	cm³/10 min	ISO 1133
Water Absorption, (23°C/saturated)	0.2 – 0.4	%	ISO 62-1
Specific Gravity	0.19	-	ASTM D792
Melt Flow Rate, 300°C/1.2 kgf	13	g/10 min	ASTM D1238
Mold Shrinkage, flow [2]	0.4 – 0.9	%	SABIC method
Mold Shrinkage, xflow [2]	0.4 – 0.9	%	SABIC method
ELECTRICAL [1]			
Comparative Tracking Index	225	V	IEC 60112
FLAME CHARACTERISTICS [3]			
UL Yellow Card Link	E45329-104555539	-	-
UL Yellow Card Link 2	E207780-104595404	-	-
UL Recognized, 94V-0 Flame Class Rating	≥1.2	mm	UL 94
UL Recognized, 94V-1 Flame Class Rating	≥0.8	mm	UL 94
UL Recognized, 94HB Flame Class Rating	≥0.6	mm	UL 94
INJECTION MOLDING [4]			
Drying Temperature	100 – 120	°C	
Drying Time	2 – 4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	280 – 320	°C	
Rear - Zone 1 Temperature	260 – 300	°C	
Middle - Zone 2 Temperature	270 – 310	°C	
Front - Zone 3 Temperature	280 – 320	°C	
Nozzle Temperature	280 – 320	°C	
Mold Temperature	70 – 100	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	50 – 100	rpm	

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Vent Depth	0.025 – 0.076	mm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(3) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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