NORYL™ Resin SE1GFN3

REGION ASIA

DESCRIPTION

NORYL SE1GFN3 resin is a 30% glass fiber reinforced blend of polyphenylene ether (PPE) + polystyrene (PS). This injection moldable grade contains non-brominated, non-chlorinated flame retardant and carries a UL94 flame rating of V1 at 1.5mm and RTI of 110C. NORYL SE1GFN3 exhibits high heat resistance, good dielectric strength, dimensional stability, hydrolytic stability, and very low moisture absorption. This material is an excellent candidate for a variety of applications such as solar frames, unattended power supply (UPS) inverter/charger, indoor and outdoor electrical enclosures / housings / connectors, and wall plates / sockets / switches.

GENERAL INFORMATION	
Features	Flame Retardant, Hydrolytic Stability, Low Warpage, Amorphous, Low Shrinkage, Low Moisture Absorption, Low Specific Gravity, Non Cl/Br flame retardant, Non halogenated flame retardant, Dimensional stability, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber (Total fluorine >50ppm only from inorganic fluorine)
Polymer Types	Polyphenylene Ether + PS (PPE+PS)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Automotive	Automotive EV Batteries
Electrical and Electronics	Energy Management, Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20241016

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, brk, Type I, 5 mm/min	120	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	5	%	ASTM D638
Flexural Stress, yld, 2.6 mm/min, 100 mm span	172	MPa	ASTM D790
Flexural Modulus, 2.6 mm/min, 100 mm span	7790	MPa	ASTM D790
Hardness, Rockwell L	108	-	ASTM D785
IMPACT [1]			
Izod Impact, notched, 23°C	117	J/m	ASTM D256
Izod Impact, notched, -40°C	96	J/m	ASTM D256
THERMAL [1]			
HDT, 0.45 MPa, 6.4 mm, unannealed	140	°C	ASTM D648
HDT, 1.82 MPa, 6.4 mm, unannealed	135	°C	ASTM D648
CTE, -40°C to 95°C, flow	2.52E-05	1/°C	ASTM E831
Relative Temp Index, Elec [2]	110	°C	UL 746B
Relative Temp Index, Mech w/impact [2]	105	°C	UL 746B
Relative Temp Index, Mech w/o impact [2]	110	°C	UL 746B
PHYSICAL [1]			
Specific Gravity	1.31	-	ASTM D792

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Water Absorption, (23°C/24hrs)	0.06	%	ASTM D570
Mold Shrinkage, flow, 3.2 mm [3]	0.1 – 0.4	%	SABIC method
ELECTRICAL [1]			
Dielectric Strength, in oil, 3.2 mm	20.8	kV/mm	ASTM D149
Relative Permittivity, 50/60 Hz	3.15	-	ASTM D150
Dissipation Factor, 50/60 Hz	0.002	-	ASTM D150
High Voltage Arc Track Rate {PLC}	4	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
High Amp Arc Ignition (HAI), PLC 2	≥1.5	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 0	≥1.5	mm	UL 746A
FLAME CHARACTERISTICS [2]			
UL Yellow Card Link	E207780-228591	-	-
UL Yellow Card Link 2	E45587-237105	-	-
UL Recognized, 94V-1 Flame Class Rating	≥0.71	mm	UL 94
Oxygen Index (LOI)	35.5	%	ASTM D2863
INJECTION MOLDING [4]			
Drying Temperature	110 – 120	°C	
Drying Time	3 – 4	Hrs	
Drying Time (Cumulative)	8	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	300 – 325	°C	
Nozzle Temperature	300 – 325	°C	
Front - Zone 3 Temperature	290 – 325	°C	
Middle - Zone 2 Temperature	275 – 320	°C	
Rear - Zone 1 Temperature	265 – 315	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	20 – 100	rpm	
Shot to Cylinder Size	30 – 70	%	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses, colors and regions. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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