

LNPTTM THERMOCOMPTM COMPOUND EF006

EF-1006

REGION AMERICAS

DESCRIPTION

LNP THERMOCOMP EF006 compound is based on Polyetherimide (PEI) resin containing 30% glass fiber.

GENERAL INFORMATION	
Features	High stiffness/Strength, High temperature resistance, No PFAS intentionally added
Fillers	Glass Fiber
Polymer Types	Polyetherimide (PEI)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Automotive	Aerospace
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break	188	MPa	ASTM D638
Tensile Strain, break	2.4	%	ASTM D638
Tensile Modulus, 50 mm/min	11440	MPa	ASTM D638
Flexural Stress	270	MPa	ASTM D790
Flexural modulus	11370	MPa	ASTM D790
Tensile Stress, break	177	MPa	ISO 527
Tensile Strain, break	2.2	%	ISO 527
Tensile Modulus, 1 mm/min	10350	MPa	ISO 527
Flexural Stress	263	MPa	ISO 178
Flexural Modulus	11510	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	758	J/m	ASTM D4812
Izod Impact, notched, 23°C	106	J/m	ASTM D256
Instrumented Dart Impact Energy @ peak, 23°C	12	J	ASTM D3763
Multiaxial Impact	2	J	ISO 6603
Izod Impact, unnotched 80°10°4 +23°C	45	kJ/m ²	ISO 180/1U
Izod Impact, notched 80°10°4 +23°C	10	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 3.2mm, unannealed	203	°C	ASTM D648

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
CTE, -40°C to 40°C, flow	3.06E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	4.14E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	3.09E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	4.16E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	209	°C	ISO 75/Af
Relative Temp Index, Elec ⁽²⁾	105	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	105	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	105	°C	UL 746B
PHYSICAL ⁽¹⁾			
Density	1.528	g/cm ³	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.15	%	ASTM D570
Mold Shrinkage, flow, 24 hrs ⁽³⁾	0.2	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽³⁾	0.5	%	ASTM D955
Mold Shrinkage, flow, 24 hrs ⁽³⁾	0.23	%	ISO 294
Mold Shrinkage, xflow, 24 hrs ⁽³⁾	0.49	%	ISO 294
Wear Factor Washer	130	10 ⁻⁴ in ³ -min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.55	-	ASTM D3702 Modified: Manual
Static COF	0.5	-	ASTM D3702 Modified: Manual
Density	1.52	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.21	%	ISO 62
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	E121562-101357467	-	-
UL Recognized, 94V-0 Flame Class Rating	≥0.75	mm	UL 94
INJECTION MOLDING ⁽⁴⁾			
Drying Temperature	150	°C	
Drying Time	4 – 6	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	360 – 400	°C	
Rear - Zone 1 Temperature	360 – 380	°C	
Middle - Zone 2 Temperature	370 – 390	°C	
Front - Zone 3 Temperature	380 – 400	°C	
Nozzle Temperature	390 – 400	°C	
Mold Temperature	140 – 180	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw speed (Circumferential speed)	0.2 – 0.3	m/s	
Vent Depth	0.025 – 0.076	mm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.



DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.