

# ULTEM™ RESIN HU2110

REGION AMERICAS

## DESCRIPTION

10% Glass fiber filled, enhanced flow Polyetherimide (Tg 217C). UL94 V0 and 5VA listing. For medical devices and pharmaceutical applications. Healthcare management of change, biocompatible (ISO 10993 or USP Class VI), food contact compliant; Steam, Gamma, EtO, and E-beam sterilizable.

INDUSTRY	SUB INDUSTRY
Hygiene and Healthcare	Pharmaceutical Packaging and Drug Delivery, Surgical devices, General Healthcare, Patient Testing

## TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL</b>			
Tensile Stress, yld, Type I, 5 mm/min	114	MPa	ASTM D638
Tensile Stress, brk, Type I, 5 mm/min	115	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	6	%	ASTM D638
Tensile Modulus, 5 mm/min	4610	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	225	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	6850	MPa	ASTM D790
Tensile Stress, yield, 5 mm/min	115	MPa	ISO 527
Tensile Stress, break, 5 mm/min	115	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2	%	ISO 527
Tensile Strain, break, 5 mm/min	2	%	ISO 527
Tensile Modulus, 1 mm/min	4500	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	228	MPa	ISO 178
Flexural Modulus, 2 mm/min	6890	MPa	ISO 178
<b>IMPACT</b>			
Izod Impact, notched, 23°C	48	J/m	ASTM D256
Izod Impact, notched, -30°C	64	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	8	J	ASTM D3763
Izod Impact, notched 80*10*4 +23°C	64	kJ/m <sup>2</sup>	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	70	kJ/m <sup>2</sup>	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	7	kJ/m <sup>2</sup>	ISO 179/1eA
<b>THERMAL</b>			
Vicat Softening Temp, Rate B/50	220	°C	ASTM D1525
HDT, 1.82 MPa, 6.4 mm, unannealed	207	°C	ASTM D648
CTE, -40°C to 40°C, flow	3.0E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	5.1E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	3.0E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	5.1E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	220	°C	ISO 306
Vicat Softening Temp, Rate B/120	213	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	205	°C	ISO 75 /Af
Relative Temp Index, Elec <sup>(1)</sup>	170	°C	UL 746B

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Relative Temp Index, Mech w/impact <sup>(1)</sup>	170	°C	UL 746B
Relative Temp Index, Mech w/o impact <sup>(1)</sup>	170	°C	UL 746B
<b>PHYSICAL</b>			
Specific Gravity	1.34	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm	0.2 – 0.4	%	SABIC method
Melt Flow Rate, 337°C/6.6 kgf	11.3	g/10 min	ASTM D1238
Density	1.42	g/cm <sup>3</sup>	ISO 1183
Water Absorption, (23°C/saturated)	0.9	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.5	%	ISO 62
<b>ELECTRICAL</b>			
Comparative Tracking Index (UL) {PLC}	4	PLC Code	UL 746A
Hot-Wire Ignition (HWI), PLC 1	≥3	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 2	≥1.5	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 3	≥1.5	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 4	≥3	mm	UL 746A
High Voltage Arc Track Rate {PLC}	2	PLC Code	UL 746A
Arc Resistance, Tungsten {PLC}	6	PLC Code	ASTM D495
<b>FLAME CHARACTERISTICS <sup>(1)</sup></b>			
UL Yellow Card Link	<a href="#">E121562-101082080</a>	-	-
UL Recognized, 94-5VA Flame Class Rating	≥1.9	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	≥0.25	mm	UL 94
<b>INJECTION MOLDING</b>			
Drying Temperature	150	°C	
Drying Time	4 – 6	Hrs	
Drying Time (Cumulative)	24	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	350 – 400	°C	
Nozzle Temperature	345 – 400	°C	
Front - Zone 3 Temperature	345 – 400	°C	
Middle - Zone 2 Temperature	340 – 400	°C	
Rear - Zone 1 Temperature	330 – 400	°C	
Mold Temperature	135 – 165	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	40 – 70	rpm	
Shot to Cylinder Size	40 – 60	%	
Vent Depth	0.025 – 0.076	mm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

## ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.



## DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.