LNP™ STAT-KON™ COMPOUND EX99689C

PDX-E-99689 CCS

DESCRIPTION

LNP STAT-KON EX99689C compound is based on Polyetherimide (PEI) resin containing 10% carbon fiber. Added features of this grade include: LNP Clean Compounding Technology, Electrically Conductive.

GENERAL INFORMATION	
Features	Electrically Conductive, Low ionics/Outgassing/Liquid particle count, Carbon fiber filled, High stiffness/Strength, High temperature resistance, No PFAS intentionally added
Fillers	Carbon Fiber
Polymer Types	Polyetherimide (PEI)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Electrical and Electronics	Electronic Components, Mobile Phone - Computer - Tablets
Industrial	Electrical, Material Handling

TYPICAL PROPERTY VALUES

Revision 20241024

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, break	161	MPa	ASTM D638
Tensile Strain, break	1.6	%	ASTM D638
Tensile Modulus, 50 mm/min	11650	MPa	ASTM D638
Flexural Stress	241	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	8000	MPa	ASTM D790
Tensile Stress, break	137	MPa	ISO 527
Tensile Strain, break	1.2	%	ISO 527
Tensile Modulus, 1 mm/min	12630	MPa	ISO 527
Flexural Stress	216	MPa	ISO 178
Flexural Modulus, 2 mm/min	7700	MPa	ISO 178
IMPACT [1]			
Izod Impact, unnotched, 23°C	448	J/m	ASTM D4812
Izod Impact, notched, 23°C	53	J/m	ASTM D256
Instrumented Dart Impact Energy @ peak, 23°C	11	J	ASTM D3763
Multiaxial Impact	2	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	28	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
THERMAL [1]			
HDT, 1.82 MPa, 3.2mm, unannealed	205	°C	ASTM D648
CTE, -40°C to 40°C, flow	3.29E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	3.33E-05	1/°C	ASTM E831

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
CTE, -40°C to 40°C, flow	3.30E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	3.33E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	207	°C	ISO 75/Af
Relative Temp Index, Elec [2]	105	°C	UL 746B
Relative Temp Index, Mech w/impact [2]	105	°C	UL 746B
Relative Temp Index, Mech w/o impact [2]	105	°C	UL 746B
PHYSICAL [1]			
Density	1.31	g/cm³	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.3	%	ASTM D570
Mold Shrinkage, flow, 24 hrs [3]	0.2	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs [3]	0.4	%	ASTM D955
Mold Shrinkage, flow, 24 hrs [3]	0.17	%	ISO 294
Mold Shrinkage, xflow, 24 hrs [3]	0.36	%	ISO 294
Moisture Absorption (23°C / 50% RH)	0.35	%	ISO 62
ELECTRICAL [1]			
Surface Resistivity [4]	1.E+02 – 1.E+06	Ω	ASTM D257
FLAME CHARACTERISTICS [2]			
UL Yellow Card Link	E207780-101345237	-	-
UL Recognized, 94V-0 Flame Class Rating	0.35	mm	UL 94
INJECTION MOLDING [5]			
Drying Temperature	150	°C	
Drying Time	4 – 6	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	360 – 400	°C	
Rear - Zone 1 Temperature	360 – 380	°C	
Middle - Zone 2 Temperature	370 – 390	°C	
Front - Zone 3 Temperature	380 – 400	°C	
Nozzle Temperature	390 – 400	°C	
Mold Temperature	140 – 180	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw speed (Circumferential speed)	0.2 – 0.3	m/s	
Vent Depth	0.025 – 0.076	mm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(4) Measurement meets requirements as specified in ASTM D4496.
(5) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at https://materialfinder.sabic-specialties.com

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