

# LNPTM VERTON™ COMPOUND RV00AEXP-BK1B529

RF-700-10

## DESCRIPTION

LNP VERTON RV00AEXP- BK1B529 is a compound based on Polyamide 66 (Nylon 66) resin containing 50% long glass fiber. Added features include Easy Molding, Structural and NSF-51 certified.

GENERAL INFORMATION	
Features	Good Processability, Potable water safe, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Automotive	Automotive Exteriors
Building and Construction	Building Component
Consumer	Sport/Leisure, Home Appliances, Commercial Appliance
Industrial	Electrical, Industrial General

## TYPICAL PROPERTY VALUES

Revision 20240430

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, break, 5 mm/min	268	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2	%	ISO 527
Tensile Modulus, 1 mm/min	17600	MPa	ISO 527
Flexural Stress, break, 2 mm/min	405	MPa	ISO 178
Flexural Modulus, 2 mm/min	15500	MPa	ISO 178
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, unnotched 80*10*4 +23°C	100	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	35	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL <sup>(1)</sup></b>			
CTE, 23°C to 60°C, flow	2.4E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	5.4E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	265	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	262	°C	ISO 75/Af
Relative Temp Index, Elec <sup>(2)</sup>	105	°C	UL 746B
Relative Temp Index, Mech w/impact <sup>(2)</sup>	110	°C	UL 746B
Relative Temp Index, Mech w/o impact <sup>(2)</sup>	110	°C	UL 746B
<b>PHYSICAL <sup>(1)</sup></b>			
Mold Shrinkage, flow, 24 hrs <sup>(3)</sup>	0.24	%	ISO 294
Mold Shrinkage, xflow, 24 hrs <sup>(3)</sup>	0.79	%	ISO 294
Density	1.57	g/cm <sup>3</sup>	ISO 1183

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Water Absorption, (23°C/24hrs)	0.8	%	ISO 62-1
<b>ELECTRICAL <sup>(1)</sup></b>			
Comparative Tracking Index (UL) {PLC}	0	PLC Code	UL 746A
Hot-Wire Ignition (HWI), PLC 0	≥1.5	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 2	≥0.75	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 0	≥0.75	mm	UL 746A
High Voltage Arc Track Rate {PLC}	0	PLC Code	UL 746A
Arc Resistance, Tungsten {PLC}	6	PLC Code	ASTM D495
<b>FLAME CHARACTERISTICS <sup>(2)</sup></b>			
UL Yellow Card Link	<a href="#">E45329-101282650</a>	-	-
UL Recognized, 94HB Flame Class Rating	≥0.75	mm	UL 94
<b>INJECTION MOLDING <sup>(4)</sup></b>			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	290 – 305	°C	
Front - Zone 3 Temperature	290 – 300	°C	
Middle - Zone 2 Temperature	290 – 300	°C	
Rear - Zone 1 Temperature	280 – 295	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
- (3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

## ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.

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