

LNPTM THERMOCOMPTM COMPOUND RF006S

RF-1006 HS
REGION ASIA

DESCRIPTION

LNP THERMOCOMP RF006S compound is based on Nylon 6/6 resin containing 30% glass fiber. Added features of this grade include: Heat Stabilized.

GENERAL INFORMATION	
Features	Heat Stabilized, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break	159	MPa	ASTM D638
Tensile Strain, break	2	%	ASTM D638
Tensile Modulus, 50 mm/min	10270	MPa	ASTM D638
Flexural modulus	10300	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, notched, 23°C	53	J/m	ASTM D256
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 3.2mm, unannealed	247	°C	ASTM D648
Relative Temp Index, Elec ⁽²⁾	130	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	115	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	115	°C	UL 746B
PHYSICAL ⁽¹⁾			
Density	1.4	g/cm ³	ASTM D792
ELECTRICAL ⁽¹⁾			
Hot-Wire Ignition (HWI), PLC 4	≥1.5	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 0	≥3	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 1	≥1.5	mm	UL 746A
High Voltage Arc Track Rate {PLC}	1	PLC Code	UL 746A
FLAME CHARACTERISTICS ⁽²⁾			

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
UL Yellow Card Link	E207780-101281591	-	-
UL Yellow Card Link 2	E207780-103093597	-	-
UL Recognized, 94HB Flame Class Rating	≥1.5	mm	UL 94

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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