LNP™ ELCRIN™ EXL3459RCC

DESCRIPTION

ELCRIN EXL3459RCC is a glass fiber reinforced, high flow, flame retardant Polycarbonate (PC)/siloxane copolymer resin with 50% post-consumer recycle (PCR) content, offering excellent processability and improved release performance. It is UV stabilized, custom colourable resin with a UL94 V0 rating at 1.5mm and is based on non-chlorine, non-bromine FR agents. EXL3459RCC resin offers much improved impact strength and ductility over conventional GF reinforced PC resins. This product is intended for a broad range of applications in Mobility, including EVSE and Electrical or Electronic enclosures among others.

GENERAL INFORMATION	
Features	Mechanical Recycling, Non Cl/Br flame retardant, Impact resistant
Fillers	Glass Fiber
Polymer Types	Polycarbonate (PC)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Automotive	Automotive Under the Hood
Electrical and Electronics	Electrical Devices and Displays, Electrical Components and Infrastructure

TYPICAL PROPERTY VALUES

Revision 20250725

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, yield, 5 mm/min	54	MPa	ISO 527
Tensile Stress, break, 5 mm/min	40	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	4.4	%	ISO 527
Tensile Strain, break, 5 mm/min	10	%	ISO 527
Tensile Modulus, 1 mm/min	3500	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	95	MPa	ISO 178
Flexural Modulus, 2 mm/min	3400	MPa	ISO 178
Tensile Stress, yld, Type I, 5 mm/min	55	MPa	ASTM D638
Tensile Stress, brk, Type I, 5 mm/min	40	MPa	ASTM D638
Tensile Strain, yld, Type I, 5 mm/min	4.5	%	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	10	%	ASTM D638
Tensile Modulus, 5 mm/min	3500	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	95	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	3500	MPa	ASTM D790
IMPACT [1]			
Multi-Axial Instrumented Impact Energy @ peak, 23°C	45	J	ISO 6603-2
Multi-Axial Instrumented Impact Energy @ peak, -30°C	15	J	ISO 6603-2
Charpy 23°C, V-notch Edgew 80*10*3 sp=62mm	20	kJ/m²	ISO 179/1eA
Charpy 0°C, V-notch Edgew 80*10*4 sp=62mm	15	kJ/m²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*3 sp=62mm	12	kJ/m²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*3 sp=62mm	131	kJ/m²	ISO 179/1eU

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Charpy -30°C, Unnotch Edgew 80*10*3 sp=62mm	125	kJ/m²	ISO 179/1eU
Izod Impact			
Izod Impact, unnotched 80*10*3 +23°C	150	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*3 0°C	145	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*3 -30°C	140	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*3 +23°C	20	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*3 0°C	15	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*3 -30°C	10	kJ/m²	ISO 180/1A
Izod Impact, unnotched 80*10*4 +23°C	NB	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*4 0°C	NB	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	NB	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	18	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 0°C	12	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	10	kJ/m²	ISO 180/1A
Izod Impact, notched, 23°C	200	J/m	ASTM D256
Izod Impact, notched, 0°C	125	J/m	ASTM D256
Izod Impact, notched, -30°C	100	J/m	ASTM D256
Izod Impact, unnotched, 23°C	1690	J/m	ASTM D256
Izod Impact, unnotched, 0°C	1640	J/m	ASTM D256
Izod Impact, unnotched, -30°C	1630	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	200	J	ASTM D3763
Instrumented Dart Impact Total Energy, -30°C	100	J	ASTM D3763
THERMAL [1]			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	122	°C	ISO 75/Af
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	132	°C	ISO 75/Bf
Vicat Softening Temp, Rate B/50	135	°C	ISO 306
Vicat Softening Temp, Rate B/120	134	°C	ISO 306
Vicat Softening Temp, Rate A/50	140	°C	ISO 306
Vicat Softening Temp, Rate A/120	142	°C	ISO 306
CTE, -40°C to 40°C, flow	4.5E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	7.7E-05	1/°C	ISO 11359-2
HDT, 1.82 MPa, 3.2mm, unannealed	120	°C	ASTM D648
HDT, 0.45 MPa, 3.2 mm, unannealed	130	°C	ASTM D648
Vicat Softening Temp, Rate B/50	133	°C	ASTM D1525
Vicat Softening Temp, Rate B/120	134	°C	ASTM D1525
Relative Temp Index, Elec [2]	130	°C	UL 746B
Relative Temp Index, Mech w/impact [2]	115	°C	UL 746B
Relative Temp Index, Mech w/o impact [2]	130	°C	UL 746B
PHYSICAL [1]			
Density	1.26	g/cm³	ISO 1183
Melt Volume Rate, MVR at 300°C/1.2 kg	12	cm³/10 min	ISO 1133
Moisture Absorption, (23°C/50% RH/24hrs)	0.08	%	ISO 62-4
Water Absorption, (23°C/saturated)	0.21	%	ISO 62-1
Melt Flow Rate, 300°C/1.2 kgf	11	g/10 min	ASTM D1238
Specific Gravity	1.25	-	ASTM D792

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Water Absorption, (23°C/24hrs)	0.15	%	ASTM D570
Moisture Absorption, (23°C/50% RH/24 hrs)	0.07	%	ASTM D570
Mold Shrinkage, flow [3]	0.5 – 0.7	%	SABIC method
Mold Shrinkage, xflow [3]	0.5 – 0.7	%	SABIC method
ELECTRICAL [1]			
Hot-Wire Ignition (HWI), PLC 0	≥1.2	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 0	≥1.2	mm	UL 746A
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
FLAME CHARACTERISTICS [2]			
UL Yellow Card Link	E45329-104662715	-	-
UL Recognized, 94V-0 Flame Class Rating	≥1.5	mm	UL 94
UL Recognized, 94V-1 Flame Class Rating	≥1.2	mm	UL 94
UL Recognized, 94-5VA Flame Class Rating	≥3.0	mm	UL 94
UL Recognized, 94-5VB Flame Class Rating	≥1.5	mm	UL 94
Glow Wire Ignitability Temperature, 1.2 mm	825	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 1.5 mm	825	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 2.5 mm	825	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 3.0 mm	825	°C	IEC 60695-2-13
Glow Wire Flammability Index, 1.2 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 1.5 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 2.5 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 3.0 mm	960	°C	IEC 60695-2-12
UV-light, water exposure/immersion	F1	-	UL 746C
INJECTION MOLDING [4]			
Drying Temperature	120	°C	
Drying Time	3 – 4	Hrs	
Drying Time (Cumulative)	48	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	270 – 330	°C	
Rear - Zone 1 Temperature	250 – 310	°C	
Middle - Zone 2 Temperature	260 – 320	°C	
Front - Zone 3 Temperature	270 – 330	°C	
Nozzle Temperature	265 – 325	°C	
Mold Temperature	80 – 115	°C	
Back Pressure	0.3 – 0.7	MPa	
Shot to Cylinder Size	40 – 60	%	
Vent Depth	0.025 – 0.076	mm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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