LNP™ THERMOCOMP™ Compound DX10313

DESCRIPTION

LNP THERMOCOMP DX10313 compound is based on Polycarbonate (PC) resin containing 50% glass fiber. Added features of this grade include: High Modulus and High Ductility.

GENERAL INFORMATION	
Features	High stiffness/Strength, Impact resistant, No PFAS intentionally added
Fillers	Glass Fiber (Total fluorine >50ppm only from inorganic fluorine)
Polymer Types	Polycarbonate (PC)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Personal Accessory
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20230607

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, brk, Type I, 5 mm/min	154	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	2.3	%	ASTM D638
Tensile Modulus, 5 mm/min	14310	MPa	ASTM D638
Flexural Stress	222	MPa	ASTM D790
Flexural Modulus	12200	MPa	ASTM D790
Tensile Stress, break, 5 mm/min	152	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.2	%	ISO 527
Tensile Modulus, 1 mm/min	14100	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	207	MPa	ISO 178
Flexural Stress, break, 2 mm/min	206	MPa	ISO 178
Flexural Modulus, 2 mm/min	11900	MPa	ISO 178
IMPACT [1]			
Charpy Impact, unnotched, 23°C	43	kJ/m²	ISO 179/2C
Izod Impact, unnotched, 23°C	669	J/m	ASTM D4812
Izod Impact, notched, 23°C	166	J/m	ASTM D256
Charpy Impact, notched, 23°C	16	kJ/m²	ISO 179/2C
THERMAL [1]			
HDT, 0.45 MPa, 3.2 mm, unannealed	128	°C	ASTM D648
CTE, -40°C to 40°C, flow	1.6E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	6.E-05	1/°C	ASTM E831
Relative Temp Index, Elec [2]	80	°C	UL 746B

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Relative Temp Index, Mech w/impact [2]	80	°C	UL 746B
Relative Temp Index, Mech w/o impact [2]	80	°C	UL 746B
PHYSICAL [1]			
Specific Gravity	1.61	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm [3]	0.05 – 0.15	%	SABIC method
Mold Shrinkage, xflow, 3.2 mm [3]	0.1 – 0.25	%	SABIC method
Melt Volume Rate, MVR at 300°C/5.0 kg	18	cm³/10 min	ISO 1133
FLAME CHARACTERISTICS [2]			
UL Yellow Card Link	E207780-102010576	-	-
UL Recognized, 94HB Flame Class Rating	≥0.4	mm	UL 94
INJECTION MOLDING [4]			
Drying Temperature	90 – 110	°C	
Drying Time	3 – 5	Hrs	
Melt Temperature	280 – 320	°C	
Nozzle Temperature	280 – 320	°C	
Front - Zone 3 Temperature	280 – 320	°C	
Middle - Zone 2 Temperature	280 – 320	°C	
Rear - Zone 1 Temperature	250 – 280	°C	
Mold Temperature	90 – 120	°C	
Back Pressure	1 – 5	MPa	
Screw Speed	30 – 100	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at https://materialfinder.sabic-specialties.com

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